

SECTION 23 8100 - DECENTRALIZED HVAC EQUIPMENT

PART 1 - GENERAL

1.01 SYSTEM DESCRIPTION

- A. The variable capacity, heat pump heat recovery air conditioning system shall be a Mitsubishi Electric CITY MULTI VRF (Variable Refrigerant Flow) zoning system.

1.02 QUALITY ASSURANCE

- A. The units shall be listed by Electrical Testing Laboratories (ETL) and bear the ETL label.
- B. All wiring shall be in accordance with the National Electrical Code (N.E.C.).
- C. The units shall be manufactured in a facility registered to ISO 9001 and ISO14001 which is a set of standards applying to environmental protection set by the International Standard Organization (ISO).
- D. All units must meet or exceed the 2010 Federal minimum efficiency requirements and the ASHRAE 90.1 efficiency requirements for VRF systems. Efficiency shall be published in accordance with the Air-Conditioning, Heating, and Refrigeration Institute (AHRI) Standard 1230.
- E. A full charge of R-410A for the condensing unit only shall be provided in the condensing unit.

1.03 DELIVERY, STORAGE AND HANDLING

- A. Unit shall be stored and handled according to the manufacturer's recommendation.

1.04 CONTROLS

- A. The control system shall consist of a low voltage communication network of unitary built-in controllers with on-board communications and a web-based operator interface. A web controller with a network interface card shall gather data from this system and generate web pages accessible through a conventional web browser on each PC connected to the network. Operators shall be able to perform all normal operator functions through the web browser interface.
- B. System controls and control components shall be installed in accordance with the manufacturer's written installation instructions.
- C. Furnish energy conservation features such as optimal start, night setback, request-based logic, and demand level adjustment of overall system capacity as specified in the sequence.
- D. System shall provide direct and reverse-acting on and off algorithms based on an input condition or group conditions to cycle a binary output or multiple binary outputs.

- E. Provide capability for future system expansion to include monitoring and use of occupant card access, lighting control and general equipment control.
- F. System shall be capable of email generation for remote alarm annunciation.
- G. Control system start-up shall be a required service to be completed by the manufacturer or a duly authorized, competent representative that has been factory trained in Mitsubishi Electric controls system configuration and operation. The representative shall provide proof of certification for Mitsubishi Electric Controls Applications Training indicating successful completion of no more than two years prior to system installation. This certification shall be included as part of the equipment and/or controls submittals. This service shall be equipment and system count dependent and shall be a minimum of one, eight hour period to be completed during normal working hours.

1.05 WARRANTY

- A. The CITY MULTI units shall be covered by the manufacturer's limited warranty for a period of one year parts and seven year compressor to the original owner from date of installation.
 - 1. If the systems are designed by a certified CITY MULTI Diamond Designer using Diamond System Builder, installed by a contractor that has successfully completed the Mitsubishi Electric three day service course, and verified with required materials submitted to and approved by the Mitsubishi Electric Service Department, which include:
 - As-built Diamond System Builder file
 - A one hour Maintenance Tool record with system information, in Ordinary Control Mode (not initial)
 - Outdoor and Indoor unit dip switch settings
 - Outdoor units function settingsthen the units shall be covered by an extended manufacturer's limited warranty for a period of ten years to the original owner from date of installation.
 - 2. In addition the compressor shall have a manufacturer's limited warranty for a period of ten years to the original owner from date of installation.
 - 3. If, during this period, any part should fail to function properly due to defects in workmanship or material, it shall be replaced or repaired at the discretion of the manufacturer.
 - 4. This warranty shall not include labor.
- B. Manufacturer shall have a minimum of 33 years of HVAC experience in the U.S. market.
- C. All manufacturer technical and service manuals must be readily available for download by any local contractor should emergency service be required. Registering and sign-in requirements which may delay emergency service reference are not allowed.

- D. The CITY MULTI VRF system shall be installed by a contractor with extensive CITY MULTI install and service training. The mandatory contractor service and install training should be performed by the manufacturer.

PART 2 - PRODUCTS

2.01 L-GENERATION R2-SERIES OUTDOOR UNIT

- A. The R2-Series PURY outdoor unit shall be used specifically with CITY MULTI VRF components. The PURY outdoor units shall be equipped with multiple circuit boards that interface to the M-NET controls system and shall perform all functions necessary for operation. Each outdoor unit module shall be completely factory assembled, piped and wired and run tested at the factory.
1. The model nomenclature and unit requirements are shown below. All units requiring a factory supplied twinning kits shall be piped together in the field, without the need for equalizing lines. If an alternate manufacturer is selected, any additional material, cost, and labor to install additional lines shall be incurred by the contractor.

Outdoor Unit Model Nomenclature		
208/230 Volt		Twinning Kit
Model Number	Units	
PURY-P288TSLMU	(2) PURY-P144TLMU	CMY-ER200CBK
PURY-P312TSLMU	(1) PURY-P144TLMU (1) PURY-P168TLMU	CMY-ER200CBK

2. Outdoor unit shall have a sound rating no higher than 61 dB(A) individually or 64 dB(A) twinned. Units shall have a sound rating no higher than 51 dB(A) individually or 54 dB(A) twinned while in night mode operation. If an alternate manufacturer is selected, any additional material, cost, and labor to meet published sound levels shall be incurred by the contractor.
3. Both refrigerant lines from the outdoor unit to the BC (Branch Circuit) Controller (Single or Main) shall be insulated in accordance with the installation manual.
4. The outdoor unit shall have the capability of installing the main refrigerant piping through the bottom of the unit.
5. There shall be no more than 3 branch circuit controllers connected to any one outdoor unit.
6. Outdoor unit shall be able to connect to up to 50 indoor units depending upon model.

7. The outdoor unit shall have an accumulator with refrigerant level sensors and controls.
8. The outdoor unit shall have a high pressure safety switch, over-current protection, crankcase heater and DC bus protection.
9. The outdoor unit shall have the ability to operate with a maximum height difference of 164 feet and have total refrigerant tubing length of 1804-3100 feet. The greatest length is not to exceed 541 feet between outdoor unit and the indoor units without the need for line size changes or traps.
10. The outdoor unit shall be capable of operating in heating mode down to -4°F ambient temperatures or cooling mode down to 23°F ambient temperatures, without additional low ambient controls. If an alternate manufacturer is selected, any additional material, cost, and labor to meet low ambient operating condition and performance shall be incurred by the contractor.
11. The outdoor unit shall have a high efficiency oil separator plus additional logic controls to ensure adequate oil volume in the compressor is maintained.
12. Unit must defrost all circuits simultaneously in order to resume full heating more quickly. Partial defrost which may extend "no or reduced heating" periods shall not be allowed.

B. Unit Cabinet:

1. The casings shall be fabricated of galvanized steel, bonderized and finished. Units cabinets shall be able to withstand 960 hours per ASTM B117 criteria for seacoast protected models (-BS models)

C. Fan:

1. Each outdoor unit module shall be furnished with one direct drive, variable speed propeller type fan. The fan shall be factory set for operation under 0 in. WG external static pressure, but capable of normal operation under a maximum of 0.24 in. WG external static pressure via dipswitch.
2. All fan motors shall have inherent protection, have permanently lubricated bearings, and be completely variable speed.
3. All fan motors shall be mounted for quiet operation.
4. All fans shall be provided with a raised guard to prevent contact with moving parts.
5. The outdoor unit shall have vertical discharge airflow.

D. Refrigerant:

1. R410A refrigerant shall be required for PURY-P-T/Y(S)KLU outdoor unit systems.

2. Polyolester (POE) oil shall be required. Prior to bidding, manufacturers using alternate oil types shall submit material safety data sheets (MSDS) and comparison of hygroscopic properties for alternate oil with list of local suppliers stocking alternate oil for approval at least two weeks prior to bidding.

E. Coil:

1. The outdoor Hexicoil™ heat exchanger shall be of zinc coated aluminum construction with turbulating flat tube construction.
2. The coil fins shall have a factory applied corrosion resistant blue-fin finish.
3. A stainless steel pipe connects the aluminum coil to copper piping.
4. The coil shall be protected with an integral metal guard.
5. Refrigerant flow from the outdoor unit shall be controlled by means of an inverter driven compressor.
6. The outdoor coil shall include 4 circuits with two position valves for each circuit, except for the last stage.

F. Compressor:

1. Each outdoor unit module shall be equipped with one inverter driven scroll hermetic compressor. Non inverter-driven compressors, which cause inrush current (demand charges) and require larger wire sizing, shall not be allowed.
2. A crankcase heater shall be factory mounted on the compressor.
3. The outdoor unit compressor shall have an inverter to modulate capacity. The capacity shall be completely variable with a turndown of 15%-5% of rated capacity, depending upon unit size.
4. The compressor will be equipped with an internal thermal overload.
5. The compressor shall be mounted to avoid the transmission of vibration.
6. Field-installed oil equalization lines between modules are not allowed. Prior to bidding, manufacturers requiring equalization must submit oil line sizing calculations specific to each system and module placement for this project.

G. Controls:

1. The outdoor unit shall have the capability of up to 8 levels of demand control for each refrigerant system

H. Electrical:

1. The outdoor unit electrical power shall be 208/230 volts, 3-phase, 60 hertz.
2. The outdoor unit shall be capable of satisfactory operation within voltage limits of 187-228 volts (208V/60Hz), 207-253V (230V/60Hz).
3. The outdoor unit shall be controlled by integral microprocessors.
4. The control circuit between the indoor units, BC Controller and the outdoor unit shall be 24VDC completed using a 2-conductor, twisted pair shielded cable to provide total integration of the system.

2.02 BRANCH CIRCUIT (BC) CONTROLLERS FOR R2-SERIES SYSTEMS

A. General

1. The BC (Branch Circuit) Controllers shall include multiple branches to allow simultaneous heating and cooling by allowing either hot gas refrigerant to flow to indoor unit for heating or subcooled liquid refrigerant to flow to indoor unit for cooling. Refrigerant used for cooling must always be subcooled for optimal indoor unit LEV performance; alternate branch devices with no subcooling risk bubbles in liquid supplied to LEV and are not allowed.
2. The BC (Branch Circuit) Controllers shall be specifically used with R410A R2-Series systems. These units shall be equipped with a circuit board that interfaces to the M-NET controls system and shall perform all functions necessary for operation. The unit shall have a galvanized steel finish. The BC Controller shall be completely factory assembled, piped and wired. Each unit shall be run tested at the factory. This unit shall be mounted indoors, with access and service clearance provided for each controller. The sum of connected capacity of all indoor air handlers shall range from 50% to 150% of rated capacity. The BC Controller shall be suitable for use in plenums in accordance with UL1995 ed 4.

B. BC Unit Cabinet:

1. The casing shall be fabricated of galvanized steel.
2. Each cabinet shall house a liquid-gas separator and multiple refrigeration control valves. The unit shall house two tube-in-tube heat exchangers.

C. Refrigerant:

1. R410A refrigerant shall be required.

D. Refrigerant Branches:

1. All BC Controller refrigerant pipe connections shall be brazed or flared.

E. Refrigerant valves:

1. The unit shall be furnished with multiple branch circuits which can individually accommodate up to 54,000 BTUH and up to three indoor units. Branches may be twinned to allow more than 54,000 BTUH.
2. Each branch shall have multiple two-position valves to control refrigerant flow.
3. Service shut-off valves shall be field-provided/installed for each branch to allow service to any indoor unit without field interruption to overall system operation.
4. Linear electronic expansion valves shall be used to control the variable refrigerant flow.

F. Integral Drain Pan:

1. An Integral resin drain pan and drain shall be provided

G. Electrical:

1. The unit electrical power shall be 208/230 volts, 1 phase, 60 Hertz.
2. The unit shall be capable of satisfactory operation within voltage limits of 187-228 (208V/60Hz) or 207-253 (230/60Hz).
3. The BC Controller shall be controlled by integral microprocessors
4. The control circuit between the indoor units and outdoor units shall be 24VDC completed using a 2-conductor, twisted pair shielded cable to provide total integration of the system.

2.03 PMFY (1-WAY CEILING-RECESSED CASSETTE WITH GRILLE) INDOOR UNIT

A. General:

1. The PMFY shall be a one-way cassette indoor unit that recesses into the ceiling with a ceiling grille and shall have a modulating linear expansion device. The PMFY shall be used with the R2-Series outdoor unit and BC Controller, Y-Series outdoor unit, or S-Series outdoor unit. The PMFY shall support individual control using M-NET DDC controllers.

B. Indoor Unit.

1. The indoor unit shall be factory assembled, wired and run tested. Contained within the unit shall be all factory wiring, piping, electronic modulating linear expansion device, control circuit board and fan motor. The unit shall have a self-diagnostic function, 3-minute time delay mechanism, an auto restart function, an emergency operation function

and a test run switch. Indoor unit and refrigerant pipes shall be charged with dehydrated air before shipment from the factory.

C. Unit Cabinet:

1. The cabinet shall be space-saving ceiling recessed.
2. The cabinet panel shall have provisions for a field installed filtered outside air intake.
3. Branch ducting shall be allowed from cabinet.
4. The one-way grille shall be fixed to bottom of cabinet allowing for one-way airflow.

D. Fan:

1. The indoor fan shall be an assembly with one line-flow fan direct driven by a single motor.
2. The indoor fan shall be statically and dynamically balanced to run on a motor with permanently lubricated bearings.
3. The indoor fan shall consist of four speeds, Low, Mid1, Mid2, and High.

E. Filter:

1. Return air shall be filtered by means of a long-life washable permanent filter.

F. Coil:

1. The indoor coil shall be of nonferrous construction with smooth plate fins on copper tubing.
2. The tubing shall have inner grooves for high efficiency heat exchange.
3. All tube joints shall be brazed with phos-copper or silver alloy.
4. The coils shall be pressure tested at the factory.
5. A condensate pan and drain shall be provided under the coil.
6. The unit shall be provided with an integral condensate lift mechanism able to raise drain water 23 inches above the condensate pan.
7. Both refrigerant lines to the PMFY indoor units shall be insulated in accordance with the installation manual.

G. Electrical:

1. The unit electrical power shall be 208/230 volts, 1-phase, 60 hertz.
2. The system shall be capable of satisfactory operation within voltage limits of 187-228 volts (208V/60Hz) or 207-253 volts (230V/60Hz).

H. Controls:

1. This unit shall use controls provided by Mitsubishi Electric to perform functions necessary to operate the system. Please refer to Part 5 of this guide specification for details on controllers and other control options.
2. Indoor unit shall compensate for the higher temperature sensed by the return air sensor compared to the temperature at level of the occupant when in HEAT mode. Disabling of compensation shall be possible for individual units to accommodate instances when compensation is not required.
3. Control board shall include contacts for control of external heat source. External heat may be energized as second stage with 1.8°F - 9.0°F adjustable deadband from set point.
4. Indoor unit shall include no less than four digital inputs capable of being used for customizable control strategies.
5. Indoor unit shall include no less than three digital outputs capable of being used for customizable control strategies.

2.04 PEFY-NMAU (CEILING-CONCEALED DUCTED) INDOOR UNIT

A. General:

1. The PEFY shall be a ceiling-concealed ducted indoor fan coil design that mounts above the ceiling with a 2-position, field adjustable return and a fixed horizontal discharge supply and shall have a modulating linear expansion device. The PEFY shall be used with the R2-Series outdoor unit and BC Controller, Y-Series outdoor unit, or S-Series outdoor unit. The PEFY shall support individual control using M-NET DDC controllers. The unit shall be suitable for use in plenums in accordance with UL1995 ed 4.

B. Indoor Unit:

1. The indoor unit shall be factory assembled, wired and run tested. Contained within the unit shall be all factory wiring, piping, electronic modulating linear expansion device, control circuit board and fan motor. The unit shall have a self-diagnostic function, 3-minute time delay mechanism, and an auto restart function. Indoor unit and refrigerant pipes shall be charged with dehydrated air before shipment from the factory.

C. Unit Cabinet:

1. The unit shall be, ceiling-concealed, ducted.
2. The cabinet panel shall have provisions for a field installed filtered outside air intake.

D. Fan:

1. PEFY-NMAU models shall feature external static pressure settings from 0.14 to 0.60 in. WG.
2. The indoor unit fan shall be an assembly with one or two Sirocco fan direct driven by a single motor.
3. The indoor fan shall be statically and dynamically balanced and run on a motor with permanently lubricated bearings.
4. The indoor fan shall consist of three speeds, High, Mid, and Low plus the Auto-Fan function.
5. The indoor unit shall have a ducted air outlet system and ducted return air system.

E. Filter:

1. Return air shall be filtered by means of a standard factory installed return air filter.
2. Optional return filter box (rear or bottom placement) with high-efficiency filter shall be available for all PEFY indoor units.

F. Coil:

1. The indoor coil shall be of nonferrous construction with smooth plate fins on copper tubing.
2. The tubing shall have inner grooves for high efficiency heat exchange.
3. All tube joints shall be brazed with phos-copper or silver alloy.
4. The coils shall be pressure tested at the factory.
5. A condensate pan and drain shall be provided under the coil.
6. The condensate shall be gravity drained from the fan coil.
7. Both refrigerant lines to the PEFY indoor units shall be insulated in accordance with the installation manual.

G. Electrical:

1. The unit electrical power shall be 208/230 volts, 1-phase, 60 hertz.
2. The system shall be capable of satisfactory operation within voltage limits of 187-228 volts (208V/60Hz) or 207-253 volts (230V/60Hz).

H. Controls:

1. This unit shall use controls provided by Mitsubishi Electric Cooling & Heating to perform functions necessary to operate the system. Please refer to Part 5 of this guide specification for details on controllers and other control options.
2. Indoor unit shall compensate for the higher temperature sensed by the return air sensor compared to the temperature at level of the occupant when in HEAT mode. Disabling of compensation shall be possible for individual units to accommodate instances when compensation is not required.
3. Control board shall include contacts for control of external heat source. External heat may be energized as second stage with 1.8°F – 9.0°F adjustable deadband from set point.
4. Indoor unit shall include no less than four (4) digital inputs capable of being used for customizable control strategies.
5. Indoor unit shall include no less than three (3) digital outputs capable of being used for customizable control strategies.

2.05 CONTROLS

- A. The CITY MULTI Controls Network (CMCN) shall be capable of supporting remote controllers, centralized controllers, an integrated web based interface, graphical user workstation, and system integration to Building Management Systems via BACnet® and LonWorks®.

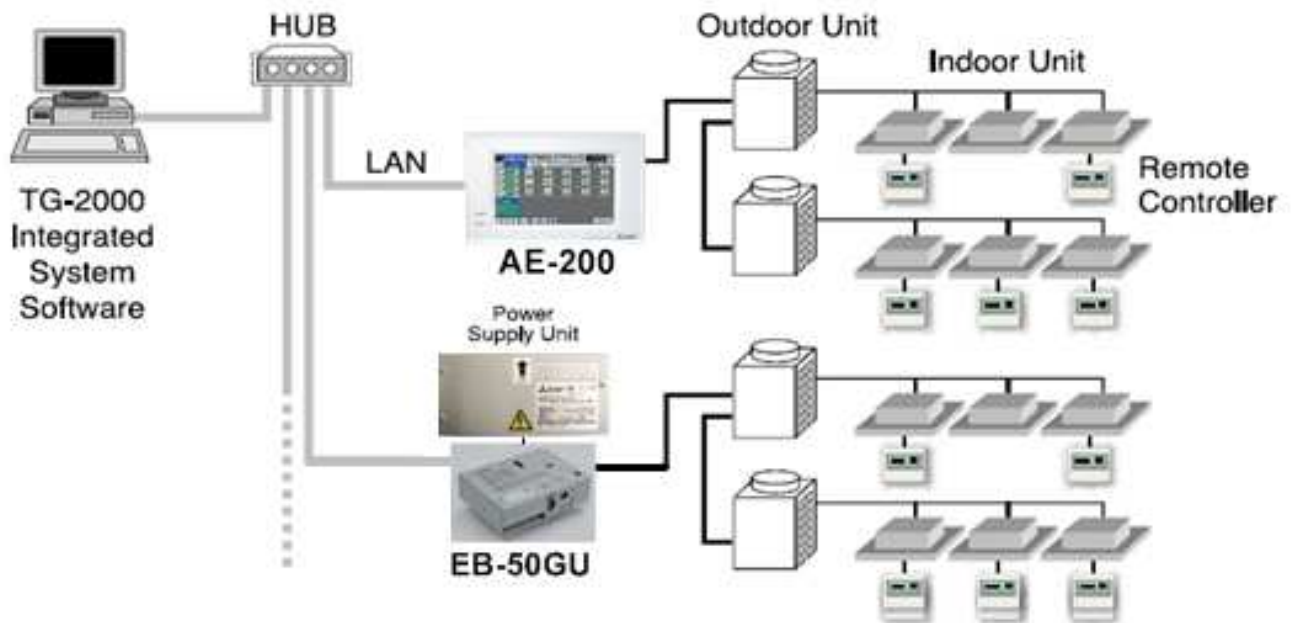
B Electrical Characteristics:

1. The CMCN shall operate at 30VDC. Controller power and communications shall be via a common non-polar communications bus.
2. Wiring:
 - a. Control wiring shall be installed in a daisy chain configuration from indoor unit to indoor unit, to the BC controller (main and subs, if applicable) and to the outdoor unit. Control wiring to remote controllers shall be run from the indoor unit terminal block to the controller associated with that unit.
 - b. Control wiring for the Smart ME remote controller shall be from the remote controller to the first associated indoor unit (TB-5) M-NET connection. The Smart ME remote controller shall be assigned an M-NET address.

- c. Control wiring for the Simple MA and Wireless MA remote controllers shall be from the remote controller (receiver) to the first associated indoor unit (TB-15) then to the remaining associated indoor units (TB-15) in a daisy chain configuration.
 - d. Control wiring for centralized controllers shall be installed in a daisy chain configuration from outdoor unit to outdoor unit, to the system controllers (centralized controllers and/or integrated web based interface), to the power supply.
 - e. The AE-200, AE-50, and EB-50GU centralized controller shall be capable of being networked with other AE-200, AE-50, and EB-50GU centralized controllers for centralized control.
3. Wiring type:
- a. Wiring shall be 2-conductor (16 AWG), twisted, stranded, shielded wire as defined by the Diamond System Builder output.
 - b. Network wiring shall be CAT-5 with RJ-45 connection.

2.06 CITY MULTI CONTROLS NETWORK

- A. The CITY MULTI Controls Network (CMCN) consists of remote controllers, centralized controllers, and/or integrated web based interface communicating over a high-speed communication bus. The CITY MULTI Controls Network shall support operation monitoring, scheduling, occupancy, error email distribution, personal web browsers, tenant billing, online maintenance support, and integration with Building Management Systems (BMS) using either LonWorks® or BACnet® interfaces. The below figure illustrates a sample CMCN System Configuration.



CMCN System Configuration

B. CMCN: Remote Controllers Backlit Simple MA Remote Controller (PAC-YT53CRAU):

1. The Backlit Simple MA Remote Controller (PAC-YT53CRAU) shall be capable of controlling up to 16 indoor units (defined as 1 group). The Backlit Simple MA Remote Controller shall be compact in size, approximately 3" x 5" and have limited user functionality. The Backlit Simple MA supports temperature display selection of Fahrenheit or Celsius. The Backlit Simple MA Remote Controller shall allow the user to change on/off, mode (cool, heat, auto (R2/WR2-Series only), dry, setback (R2/WR2-Series only) and fan), temperature setting, and fan speed setting and airflow direction. The Backlit Simple MA Remote Controller shall be able to limit the set temperature range from the Backlit Simple MA. The Backlit Simple MA Remote controller shall be capable of night setback control with upper and lower set temperature settings. The room temperature shall be sensed at either the Backlit Simple MA Remote Controller or the Indoor Unit dependent on the indoor unit dipswitch setting. The Backlit Simple MA Remote Controller shall display a four-digit error code in the event of system abnormality/error.
2. The Backlit Simple MA Remote Controller shall only be used in same group with Wireless MA Remote Controllers (PAR-FL32MA-E/PAR-FA32MA-E) or with other Backlit Simple MA Remote Controllers (PAC-YT53CRAU), with up to two remote controllers per group.
3. The Backlit Simple MA Remote Controller shall require no addressing. The Backlit Simple MA Remote Controller shall connect using two-wire, stranded, non-polar control

wire to TB15 connection terminal on the indoor unit. The Simple MA Remote Controller shall require cross-over wiring for grouping across indoor units.

PAC-YT53CRAU (Backlit Simple MA Remote Controller)			
Item	Description	Operation	Display
ON/OFF	Run and stop operation for a single group	Each Group	Each Group
Operation Mode	Switches between Cool/Drying/Auto/Fan/Heat/Setback. Operation modes vary depending on the air conditioner unit. Auto and Setback mode are available for the R2/WR2-Series only.	Each Group	Each Group
Temperature Setting	Sets the temperature from 40°F - 95°F depending on operation mode and indoor unit. Separate COOL and HEAT mode set points available depending on central controller and connected mechanical equipment.	Each Group	Each Group
Fan Speed Setting	Available fan speed settings depending on indoor unit.	Each Group	Each Group
Air Flow Direction Setting	Air flow direction settings vary depending on the indoor unit model.	Each Group	Each Group
Permit/Prohibit Local Operation	Individually prohibit operation of each local remote control function (Start/Stop, Change operation mode, Set temperature, Reset filter). *1: Centrally Controlled is displayed on the remote controller for prohibited functions.	N/A	Each Group *1
Display Indoor Unit Intake Temp	Measures and displays the intake temperature of the indoor unit when the indoor unit is operating.	N/A	Each Group
Display Backlight	Pressing the button lights up a backlight. The light automatically turns off after a certain period of time. (The brightness settings can be selected from Bright, Dark, and Light off.)	N/A	Each Unit
Error	When an error is currently occurring on an air conditioner unit, the afflicted unit and the error code are displayed	N/A	Each Unit
Test Run	Operates air conditioner units in test run mode. *2 The display for test run mode will be the same as for normal start/stop (does not display "test run").	Each Group	Each Group *2
Ventilation Equipment	Up to 16 indoor units can be connected to an interlocked system that has one LOSSNAY unit.	Each Group	N/A
Set Temperature Range Limit	Set temperature range limit for cooling, heating, or auto mode.	Each Group	Each Group

2.07 CENTRALIZED CONTROLLER (WEB-ENABLED)

A. AE-200 Centralized Controller:

1. The AE-200A Centralized Controller shall be capable of controlling a maximum of two hundred (200) indoor units across multiple CITY MULTI outdoor units with the use of three AE-50A expansion controllers. The AE-200A Centralized Controller shall be approximately 11-5/32" x 7-55/64" x 2-17/32" in size and shall be powered with an integrated 100-240 VAC power supply. The AE-200A Centralized Controller shall support system configuration, daily/weekly scheduling, monitoring of operation status, night setback settings, free contact interlock configuration and malfunction monitoring. When being used alone without the expansion controllers, the AE-200A Centralized Controller shall have five basic operation controls which can be applied to an individual indoor unit, a collection of indoor units (up to 50 indoor units), or all indoor units (collective batch operation). This basic set of operation controls for the AE-200 Centralized Controller shall include on/off, operation mode selection (cool, heat, auto (R2/WR2-Series only), dry, setback (R2/WR2-Series only) and fan), temperature setting, fan speed setting, and airflow direction setting. Since the AE-200A provides centralized control it shall be able to enable or disable operation of local remote controllers. In terms of scheduling, the AE-200A Centralized Controller shall allow the user to define both daily and weekly schedules (up to 24 scheduled events per day) with operations consisting of ON/OFF, mode selection, temperature setting, air flow (vane) direction, fan speed, and permit/prohibit of remote controllers.

AE-200 (Centralized Controller)			
Item	Description	Operation	Display
ON/OFF	Run and stop operation.	Each Block, Group or Collective	Each Group or Collective
Operation Mode	Switches between Cool/Dry/Auto/Fan/Heat. (Group of Lossnay unit: automatic ventilation/vent-heat/interchange/normal ventilation) Operation modes vary depending on the air conditioner unit. Auto mode is available for the R2/WR2-Series only.	Each Block, Group or Collective	Each Group
Temperature Setting	Sets the temperature from 57°F - 87°F depending on operation mode and indoor unit.	Each Block, Group or Collective	Each Group
Fan Speed\Setting	Available fan speed settings depending on indoor unit.	Each Block, Group or Collective	Each Group
Air Flow Direction Setting	Air flow direction settings vary depending on the indoor unit model. *1. Louver cannot be set.	*1 Each Block, Group or Collective	Each Group

AE-200 (Centralized Controller)			
Item	Description	Operation	Display
Schedule Operation	Annual/weekly/today schedule can be set for each group of air conditioning units. Optimized start setting is also available. The system follows either the current day, annual schedule, or weekly, which are in the descending order of overriding priority. Twenty-four events can scheduled per day, including ON/OFF, Mode, Temperature Setting, Air Direction, Fan Speed and Operation Prohibition. Five types of weekly schedule (seasonal) can be set. Settable items depend on the functions that a given air conditioning unit supports.	*2 Each Block, Group or Collective	Each Group
Optimized Start	Unit starts 5 - 60 minutes before the scheduled time based on the operation data history in order to reach the scheduled temperature at the scheduled time.	Each Block, Group or Collective	Each Block, Group or Collective
Night Setback Setting	The function helps keep the indoor temperature in the temperature range while the units are stopped and during the time this function is effective.	Each Group	Each Group
Permit/Prohibit Local Operation	Individually prohibit operation of each local remote control function (Start/Stop, Change operation mode, Set temperature, Reset filter). Centrally Controlled is displayed on the remote controller for prohibited functions.	Each Block, Group or Collective	*3 Each Group
Room Temp	Displays the room temperature of the group. Space temperature displayed on the indoor unit icon on the touch screen interface.	N/A	Each Group
Error	When an error is currently occurring on an air conditioner unit, the afflicted unit and the error code are displayed When an error occurs, the LED flashes. The operation monitor screen shows the abnormal unit by flashing it. The error monitor screen shows the abnormal unit address, error code and source of detection. The error log monitor screen shows the time and date, the abnormal unit address, error code and source of detection	N/A	*4 Each Unit or Collective
Outdoor Unit Status	Compressor capacity percentage and system pressure (high and low) pressure (excludes S-Series)	Each ODU	Each ODU
Connected Unit Information	MNET addresses of all connected systems	Each IDU, ODU and BC	Each IDU, ODU and BC

AE-200 (Centralized Controller)			
Item	Description	Operation	Display
Ventilation Equipment	This interlocked system settings can be performed by the master system controller. When setting the interlocked system, use the ventilation switch the free plan LOSSNAY settings between "Hi", "Low" and "Stop". When setting a group of only free plan LOSSNAY units, you can switch between "Normal ventilation", "Interchange ventilation" and "Automatic ventilation".	Each Group	Each Group
Multiple Language	Other than English, the following language can be chosen. Spanish, French, Japanese, Dutch, Italian, Russian, Chinese, and Portuguese are available.	N/A	Collective
External Input / Output	By using accessory cables you can set and monitor the following. Input By level: "Batch start/stop", "Batch emergency stop" By pulse: "batch start/stop", "Enable/disable remote controller" Output: "start/stop", "error/Normal" Requires the external I/O cables (PAC-YG10HA-E) sold separately.	*5 Collective	*5 Collective

2. All AE-200A Centralized Controllers shall be equipped with two RJ-45 Ethernet ports to support interconnection with a network PC via a closed/direct Local Area Network (LAN) or to a network switch for IP communication to up to three AE-50A expansion controllers for display of up to two hundred (200) indoor units on the main AE-200A interface.
3. The AE-200A Centralized Controller shall be capable of performing initial settings via the high-resolution, backlit, color touch panel on the controller or via a PC browser using the initial settings.
4. Standard software functions shall be available so that the building manager can securely log into each AE-200A via the PC's web browser to support operation monitoring, scheduling, error email, interlocking and online maintenance diagnostics. Additional optional software functions of personal browser for PCs and MACs and Tenant Billing shall be available but are not included. The Tenant Billing function shall require TG-2000 Integrated System software in conjunction with the Centralized Controllers.

B. AE-50A Expansion Controller:

1. The AE-50A Expansion Controller shall serve as a standalone centralized controller or as an expansion module to the AE-200A Centralized Controller for the purpose of adding up

to 50 indoor units to either the main touch screen interface of the AE-200A. Up to three AE-50A expansion controllers can be connected to the AE-200A via a local IP network (and their IP addresses assigned on the AE-200A) to the AE-200A to allow for up to 200 indoor units to be monitored and controlled from the AE-200A interface.

2. The AE-50A expansion controllers have all of the same capabilities to monitor and control their associated indoor units as the features specified above. Even when connected to the AE-200A and configured to display their units on the main controller, the individual indoor units connected to the AE-50A can still be monitored and controlled from the interface of the AE-50. The last command entered will take precedence, whether at the wall controller, the AE-50A or the AE-200A Centralized Controller.

C. Power Supply (PAC-SC51KUA):

1. The power supply shall supply 24VDC (TB3) for the AE-200/AE-50/EB-50GU centralized controller and 30VDC (TB2) voltage for the central control transmission.

END OF SECTION 23 8100