

SECTION 23 7433 - PACKAGED INDOOR HEATING AND COOLING MAKE-UP AIR UNITS

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Direct fired make-up air heater.
- B. Service platform.
- C. Controls.

1.02 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract apply to this section.

1.03 REFERENCES

- A. ARI 210/240 - Unitary Air-Conditioning and Air-Source Heat Pump Equipment; Air-Conditioning and Refrigeration Institute.
- B. ARI 270 - Sound Rating of Outdoor Unitary Equipment; Air-Conditioning and Refrigeration Institute.
- C. ARI 520 - Positive Displacement Condensing Units; Air-Conditioning and Refrigeration Institute.
- D. ASHRAE Std 23 - Methods of Testing for Rating Positive Displacement Refrigerant Compressors and Condensing Units; American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc.
- E. ASHRAE Std 90.1 - Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings; American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc.
- F. ASHRAE Std 90.2 - Energy Efficient Design of New Low-Rise Residential Buildings; American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc.
- G. NEMA MG 1 - Motors and Generators; National Electrical Manufacturers Association.
- H. NFPA 54 - National Fuel Gas Code; National Fire Protection Association.
- I. NFPA 70 - National Electrical Code; National Fire Protection Association.
- J. NFPA 90A - Standard for the Installation of Air Conditioning and Ventilating Systems; National Fire Protection Association.

- K. UL 207 - Refrigerant-Containing Components and Accessories, Non-Electrical; Underwriters Laboratories Inc.

1.04 PERFORMANCE REQUIREMENTS

- A. Performance Ratings: Energy Efficiency Rating (EER)/Coefficient of Performance (COP) not less than requirements of ASHRAE Std 90.1.
- B. Heating Capacity: As scheduled on the drawings.
- C. Scheduled Performance: As scheduled on the drawings.

1.05 SUBMITTALS

- A. Product Data: Provide data with dimensions, duct and service connections, accessories, controls, electrical nameplate data, and wiring diagrams.
- B. Shop Drawings: Indicate dimensions, duct and service connections, accessories, controls, electrical nameplate data, and wiring diagrams.
- C. Manufacturer's Instructions: Indicate rigging, assembly, and installation instructions.
- D. Project Record Documents: Record actual locations of components.
- E. Operation And Maintenance Data: Include manufacturer's descriptive literature, operating instructions, installation instructions, maintenance and repair data, and parts listing.
- F. Warranty: Submit manufacturer's warranty and ensure forms have been filled out in Owner's name and registered with manufacturer.

1.06 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in performing the type of work specified in this section with minimum three years of experience.

1.07 REGULATORY REQUIREMENTS

- A. Conform to NFPA 70 and requirements of authorities having jurisdiction.
- B. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. or testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

1.08 WARRANTY

- A. Provide five year manufacturer's warranty for compressor/condenser unit.

1.09 MAINTENANCE SERVICE

- A. Provide service and maintenance of units for one year from Date of Substantial Completion.

1.10 EXTRA MATERIALS

- A. Provide two sets of filters.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Greenheck
- B. I.C.E. (Industrial Commercial Equipment Manufacturing Ltd.)
- C. Applied Air/Mestek Technology, Inc.
- D. AAON, Inc.

2.02 MANUFACTURED UNITS

- A. Unit: Indoor unit.
- B. Construction and Ratings: In accordance with ARI 210/240 and UL 207. Testing: ASHRAE Std 23.

2.03 FABRICATION

- A. Casing and Components: Steel panels, 18 gage reinforced with structural angles and channels to ensure rigidity; access panels to burner and blower motor assemblies from either side of unit.
- B. Observation Port: On burner section for observing main and pilot flames.
- C. Insulation: Neoprene faced glass fiber insulation 1 inch thick on complete unit.
- D. Finish: Heat resistant baked enamel.
- E. Suspended Installations: Service platforms complete with handrails and access ladder.
- F. Outdoor Installation: Weatherproofed casing, with intake louver or hood.

2.04 FILTERS

- A. Filter: Removable 2 inches thick glass fiber disposable filters in metal frames.

2.05 BURNERS

- A. Assembly: For natural gas, capable of modulating turn down ratio of 4:1, including electric modulating main gas valve, motorized shut down valve, main and pilot gas regulators, pilot electric gas valve, manual shut-off valve and pilot adjustment valve.
- B. Regulator: Required for initial gas pressure of 6 inch WG.
- C. Pilot: Electrically ignited by spark rod through high voltage ignition transformer.
- D. Damper: Motorized with end switch to prove position before burner will fire.

2.06 FAN

- A. Fan: Statically and dynamically balanced centrifugal fan mounted on solid steel shaft with heavy duty self-aligning pre-lubricated ball bearings and V-belt drive with matching motor sheaves and belts.
- B. Electrical Characteristics: As scheduled on the drawings.

2.07 CONTROLS

- A. Controls: Pre-wire unit for connection of power supply. Field wiring from unit to remote control panel makes unit operative.
- B. Remote Control Panel: On-off-auto switch, indicating lights for supply fan, exhaust fan, pilot operation, burner operation, lockout indication, and clogged filter indication.
- C. Interlocks: Unit to start when exhaust fan is running. Burner to operate when flow switch located in exhaust duct proves flow.
- D. Fan Discharge Thermostat: Controls modulating gas valve to maintain supply air temperature.
 - 1. Provide room thermostat to reset discharge thermostat minimum of three temperature levels.
- E. Timer: Operates fan system off at night.
- F. Carbon Monoxide Monitoring System: Operates fan on high volume when pre-determined carbon monoxide concentration is detected.

- G. Night Thermostat: Thermostat set at 50 degrees F energizes system on low temperature.
- H. Safety Controls: Sense correct air flow before energizing pilot and sense pilot ignition before activating main gas valve.
- I. Manual Reset Low and High Limit Controls: Maintain supply air temperature between set points and shut fan down if temperatures are exceeded.
- J. Purge Period Timer: Automatically delays burner ignition and bypass low limit control.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install to NFPA 90A.
- C. Install to NFPA 54. Provide connection to fuel gas system.
- D. Install unit on vibration isolators.
- E. Provide flexible duct connections on outlet from unit.

END OF SECTION 23 7433