

SECTION 23 3423 - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Roof exhausters.
- B. Cabinet fans.
- C. Ceiling exhaust fans.

1.02 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract apply to this section.

1.03 REFERENCES

- A. AMCA 99 - Standards Handbook; Air Movement and Control Association International, Inc.
- B. AMCA 210 - Laboratory Methods of Testing Fans for Aerodynamic Performance Rating; Air Movement and Control Association International, Inc.; (ANSI/AMCA 210, same as ANSI/ASHRAE 51).
- C. AMCA (DIR) - [Directory of] Products Licensed Under AMCA International Certified Ratings Program; Air Movement and Control Association International, Inc.; <http://www.amca.org/licenses/search.aspx>.
- D. AMCA 300 - Reverberant Room Method for Sound Testing of Fans; Air Movement and Control Association International, Inc.
- E. AMCA 301 - Methods for Calculating Fan Sound Ratings from Laboratory Test Data; Air Movement and Control Association International, Inc.
- F. NEMA MG 1 - Motors and Generators; National Electrical Manufacturers Association.
- G. NFPA 96 - Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations; National Fire Protection Association.
- H. UL 705 - Power Ventilators; Underwriters Laboratories Inc.

1.04 SUBMITTALS

- A. Product Data: Provide data on fans and accessories including fan curves with specified operating point clearly plotted, power, RPM, sound power levels at rated capacity, and electrical characteristics and connection requirements.

- B. Manufacturer's Instructions: Indicate installation instructions.
- C. Maintenance Data: Include instructions for lubrication, motor and drive replacement, spare parts list, and wiring diagrams.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.
- B. Kitchen Range Hood Exhaust Fans: Comply with requirements of NFPA 96.
- C. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. or testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

1.06 ENVIRONMENTAL REQUIREMENTS

- A. Do not operate fans for any purpose until ductwork is clean, filters are in place, bearings have been lubricated, and fan has been test run under observation.

1.07 EXTRA MATERIALS

- A. Supply two sets of belts for each fan.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Greenheck
- B. Loren Cook Company
- C. PennBarry

2.02 ROOF EXHAUSTERS OR VENTILATORS

- A. Product Requirements:
 - 1. Performance Ratings: Determined in accordance with AMCA 210 and bearing the AMCA Certified Rating Seal.
 - 2. Sound Ratings: AMCA 301, tested to AMCA 300, and bearing AMCA Certified Sound Rating Seal.

3. Fabrication: Conform to AMCA 99.
 4. UL Compliance: UL listed and labeled, designed, manufactured, and tested in accordance with UL 705.
- B. Performance and electrical characteristics as scheduled on the drawings.
- C. Fan Unit: V-belt or direct driven as indicated, with spun aluminum or upblast spun aluminum with grease tray housing for kitchen exhaust fans, resilient mounted motor; 1/2 inch mesh, 0.62 inch thick aluminum wire birdscreen; square base to suit roof curb with continuous curb gaskets.
- D. Roof Curb: 8 inch, 12 inch, 16 inch, 20 inch, 24 inch high self-flashing of galvanized steel or aluminum with continuously welded seams, built-in cant strips, insulation and curb bottom, interior baffle with acoustic insulation, curb bottom, ventilated double wall, hinged curb adapter, and factory installed nailer strip.
- E. Disconnect Switch: Factory wired, non-fusible, in housing for thermal overload protected motor and wall mounted multiple speed switch, and wall mounted multiple speed switch or solid state speed controller, and wall mounted solid state speed controller.
- F. Backdraft Damper: Gravity actuated, aluminum multiple blade construction, felt edged with offset hinge pin, nylon bearings, blades linked, and line voltage motor drive, power open, spring return.
- G. Sheaves: Cast iron or steel, dynamically balanced, bored to fit shafts and keyed; variable and adjustable pitch motor sheave selected so required rpm is obtained with sheaves set at mid-position; fan shaft with self-aligning pre-lubricated ball bearings.

2.03 CABINET AND CEILING EXHAUST FANS

- A. Performance and electrical characteristics as scheduled on the drawings.
- B. Centrifugal Fan Unit: V-belt or direct driven with galvanized steel housing lined with acoustic insulation, resilient mounted motor, gravity backdraft damper in discharge.
- C. Disconnect Switch: Cord and plug in housing for thermal overload protected motor and wall mounted switch, and wall mounted multiple speed switch, and wall mounted solid state speed controller.
- D. Grille: Molded white plastic, Aluminum, or Aluminum with baked white enamel finish.
- E. Sheaves: Cast iron or steel, dynamically balanced, bored to fit shafts and keyed; variable and adjustable pitch motor sheaves selected so required rpm is obtained with sheaves set at mid-position; fan shaft with self-aligning pre-lubricated ball bearings.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Secure roof or wall exhausters with cadmium plated steel or stainless steel lag screws to roof curb or structure.
- C. Extend ducts to roof or wall exhausters into roof curb or structure. Counterflash duct to roof or wall opening.
- D. Hung Cabinet Fans:
 - 1. Install fans with resilient mountings and flexible electrical leads.
 - 2. Install flexible connections between fan and ductwork. Ensure metal bands of connectors are parallel with minimum 1 inch flex between ductwork and fan while running.
- E. Provide sheaves required for final air balance.
- F. Install backdraft dampers on inlet to roof and wall exhausters.
- G. Provide backdraft dampers on outlet from cabinet and ceiling exhauster fans and as indicated.

END OF SECTION 23 3423