

SECTION 238239 - UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cabinet unit heaters with centrifugal fans and hot-water coils.
 - 2. Propeller unit heaters with hot-water coils.
 - 3. Electric unit heaters wall mounted.

1.3 DEFINITIONS

- A. BAS: Building automation system.
- B. CWP: Cold working pressure.
- C. PTFE: Polytetrafluoroethylene plastic.
- D. TFE: Tetrafluoroethylene plastic.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each product indicated.
- B. LEED Submittal:
 - 1. Product Data for Prerequisite EQ 1: Documentation indicating that units comply with ASHRAE 62.1-2004, Section 5 - "Systems and Equipment."
- C. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Plans, elevations, sections, and details.
 - 2. Location and size of each field connection.
 - 3. Details of anchorages and attachments to structure and to supported equipment.
 - 4. Equipment schedules to include rated capacities, operating characteristics, furnished specialties, and accessories.
 - 5. Location and arrangement of piping valves and specialties.
 - 6. Location and arrangement of integral controls.
 - 7. Wiring Diagrams: Power, signal, and control wiring.

- D. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
1. Suspended ceiling components.
 2. Structural members to which unit heaters will be attached.
 3. Method of attaching hangers to building structure.
 4. Size and location of initial access modules for acoustical tile.
 5. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 6. Perimeter moldings for exposed or partially exposed cabinets.
- E. Samples for Initial Selection: Finish colors for units with factory-applied color finishes.
- F. Samples for Verification: Finish colors for each type of cabinet unit heater and wall and ceiling heaters indicated with factory-applied color finishes.
- G. Manufacturer Seismic Qualification Certification: Submit certification that cabinet unit heaters, accessories, and components will withstand seismic forces defined in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment." Include the following:
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- H. Field quality-control test reports.
- I. Operation and Maintenance Data: For cabinet unit heaters to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

- C. ASHRAE/IESNA 90.1-2004 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Cabinet Unit Heater Filters: Furnish one spare filter(s) for each filter installed.

PART 2 - PRODUCTS

2.1 CABINET UNIT HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Airtherm; a Mestek Company.
 - 2. Berko Electric Heating; a division of Marley Engineered Products.
 - 3. Carrier Corporation.
 - 4. Chromalox, Inc.; a division of Emerson Electric Company.
 - 5. Dunham-Bush, Inc.
 - 6. Engineered Air Ltd.
 - 7. Indeeco.
 - 8. International Environmental Corporation.
 - 9. Markel Products; a division of TPI Corporation.
 - 10. Marley Electric Heating; a division of Marley Engineered Products.
 - 11. McQuay International.
 - 12. Ouellet Canada Inc.
 - 13. QMark Electric Heating; a division of Marley Engineered Products.
 - 14. Rosemex Products.
 - 15. Trane.
 - 16. USA Coil & Air.
- D. Description: A factory-assembled and -tested unit complying with ARI 440.
 - 1. Comply with UL 2021.
- E. Coil Section Insulation: ASTM C 1071; surfaces exposed to airstream shall be aluminum-foil facing to prevent erosion of glass fibers.
 - 1. Thickness: 1/2 inch (13 mm).
 - 2. Thermal Conductivity (k-Value): 0.26 Btu x in./h x sq. ft. at 75 deg F (0.037 W/m x K at 24 deg C) mean temperature.
 - 3. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.

4. Adhesive: Comply with ASTM C 916 and with NFPA 90A or NFPA 90B.
 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
- F. Coil Section Insulation: Comply with NFPA 90A or NFPA 90B. Unicellular polyethylene thermal plastic, preformed sheet insulation complying with ASTM C 534, Type II, except for density.
1. Thickness: 3/8 inch (9 mm).
 2. Thermal Conductivity (k-Value): 0.24 Btu x in./h x sq. ft. at 75 deg F (0.034 W/m x K at 24 deg C) mean temperature.
 3. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM C 411.
 4. Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
- G. Cabinet: Steel with baked-enamel finish with manufacturer's standard paint, in color selected by Architect.
1. Vertical Unit, Exposed Front Panels: Minimum 0.0528-inch- (1.35-mm-) thick, galvanized sheet steel, removable panels with channel-formed edges secured with tamperproof cam fasteners.
 2. Horizontal Unit, Exposed Bottom Panels: Minimum 0.0528-inch- (1.35-mm-) thick, galvanized, sheet steel, removable panels secured with tamperproof cam fasteners and safety chain.
 3. Recessing Flanges: Steel, finished to match cabinet.
 4. Control Access Door: Key operated.
 5. Base: Minimum 0.0528-inch- (1.35-mm-) thick steel, finished to match cabinet, 4 inches (100 mm) high with leveling bolts.
 6. Extended Piping Compartment: 8-inch- (200-mm-) wide piping end pocket.
 7. False Back: Minimum 0.0428-inch- (1.1-mm-) thick steel, finished to match cabinet.
- H. Filters: Minimum arrestance according to ASHRAE 52.1 and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
1. Washable Foam: 70 percent arrestance and 3 MERV.
 2. Glass Fiber Treated with Adhesive: 80 percent arrestance and 5 MERV.
 3. Pleated: 90 percent arrestance and 7 MERV.
- I. Hot-Water Coil: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch (2.5 mm) and rated for a minimum working pressure of 200 psig (1378 kPa) and a maximum entering-water temperature of 220 deg F (104 deg C). Include manual air vent and drain.
- J. Steam Coil: Copper distributing tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch (2.5 mm) and rated for a minimum working pressure of 75 psig (517 kPa).
- K. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with fuses in terminal box for overcurrent protection and limit controls for high-temperature protection. Terminate elements in stainless-steel machine-staked terminals secured with stainless-steel hardware.
- L. Fan and Motor Board: Removable.

1. Fan: Forward curved, high static, double width, centrifugal; directly connected to motor. Thermoplastic or painted-steel wheels, and aluminum, painted-steel, or galvanized-steel fan scrolls.
 2. Motor: Permanently lubricated, multispeed; resiliently mounted on motor board. Comply with requirements in Division 15 Section "Common Motor Requirements for HVAC Equipment."
 3. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- M. Control devices and operational sequences are specified in Division 15 Sections "Instrumentation and Control for HVAC" and "Sequence of Operations for HVAC Controls."
- N. Basic Unit Controls:
1. Control voltage transformer.
 2. Unit-mounted thermostat with the following features.
 - a. Heat-off switch.
 - b. Fan on-auto switch.
 - c. Manual fan speed switch.
 - d. Adjustable deadband.
 - e. Concealed set point.
 - f. Concealed indication.
 - g. Deg F (Deg C) indication.
 3. Unit-mounted temperature sensor.
 4. Unoccupied period override push button.
 5. Data entry and access port.
 - a. Input data includes room temperature, and occupied and unoccupied periods.
 - b. Output data includes room temperature, supply-air temperature, entering-water temperature, operating mode, and status.
- O. Electrical Connection: Factory wire motors and controls for a single field connection.
- P. Capacities and Characteristics: See schedule.

2.2 PROPELLER UNIT HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Airtherm; a Mestek Company.
 2. Engineered Air Ltd.
 3. McQuay International.
 4. Rosemex Products.
 5. Ruffneck Heaters; a division of Lexa Corporation.
 6. Trane.
- C. Description: An assembly including casing, coil, fan, and motor in vertical discharge configuration with adjustable discharge louvers.

- D. Comply with UL 2021.
- E. Comply with UL 823.
- F. Cabinet: Removable panels for maintenance access to controls.
- G. Cabinet Finish: Manufacturer's standard baked enamel applied to factory-assembled and - tested propeller unit heater before shipping.
- H. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
- I. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.
- J. General Coil Requirements: Test and rate hot-water propeller unit heater coils according to ASHRAE 33.
- K. Hot-Water Coil: Copper tube, minimum 0.025-inch (0.635-mm) wall thickness, with mechanically bonded aluminum fins spaced no closer than 0.1 inch (2.5 mm) and rated for a minimum working pressure of 200 psig (1380 kPa) and a maximum entering-water temperature of 325 deg F (163 deg C), with manual air vent. Test for leaks to 350 psig (2413 kPa) underwater.
- L. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.
- M. Fan Motors: Comply with requirements in Division 15 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Type: Permanently lubricated,.
- N. Control Devices:
 - 1. Unit-mounted fan-speed switch.
 - 2. Unit-mounted thermostat.
- O. Capacities and Characteristics: See schedule on drawings.

2.3 WALL AND CEILING HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Berko Electric Heating; a division of Marley Engineered Products.
 - 2. Chromalox, Inc.; a division of Emerson Electric Company.
 - 3. Indeeco.
 - 4. Markel Products; a division of TPI Corporation.
 - 5. Marley Electric Heating; a division of Marley Engineered Products.

6. Ouellet Canada Inc.
 7. QMark Electric Heating; a division of Marley Engineered Products.
 8. Trane.
- D. Description: An assembly including chassis, electric heating coil, fan, motor, and controls. Comply with UL 2021.
- E. Cabinet:
1. Front Panel: Stamped-steel louver, with removable panels fastened with tamperproof fasteners.
 2. Finish: Baked enamel over baked-on primer with manufacturer's standard color selected by Architect, applied to factory-assembled and -tested wall and ceiling heaters before shipping.
 3. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
- F. Surface-Mounting Cabinet Enclosure: Steel with finish to match cabinet.
- G. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and hum, embedded in magnesium oxide refractory and sealed in corrosion-resistant metallic sheath. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware, and limit controls for high temperature protection.
- H. Fan: Aluminum propeller directly connected to motor.
1. Motor: Permanently lubricated. Comply with requirements in Division 15 Section "Common Motor Requirements for HVAC Equipment."
- I. Controls: Unit-mounted thermostat.
- J. Electrical Connection: Factory wire motors and controls for a single field connection with disconnect switch.
- K. Capacities and Characteristics: See schedule on drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in for piping and electrical connections to verify actual locations before unit heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install wall boxes in finished wall assembly; seal and weatherproof. Joint-sealant materials and applications are specified in Division 07 Section "Joint Sealants."

- B. Install cabinet unit heaters to comply with NFPA 90A.
- C. Install propeller unit heaters level and plumb.
- D. Suspend cabinet unit heaters from structure with elastomeric hangers. Vibration isolators are specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- E. Suspend propeller unit heaters from structure with all-thread hanger rods and elastomeric hangers. Hanger rods and attachments to structure are specified in Division 15 Section "Hangers and Supports for HVAC Piping and Equipment." Vibration hangers are specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- F. Install new filters in each fan-coil unit within two weeks of Substantial Completion.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to machine to allow service and maintenance.
- C. Connect piping to cabinet unit heater's factory, hot-water piping package. Install the piping package if shipped loose.
- D. Connect supply and return ducts to cabinet unit heaters with flexible duct connectors.
- E. Comply with safety requirements in UL 1995.
- F. Unless otherwise indicated, install union and gate or ball valve on supply-water connection and union and calibrated balancing valve on return-water connection of unit heater. Hydronic specialties are specified in other sections.
- G. Unless otherwise indicated, install union and gate or ball valve on steam-supply connection and union, strainer, steam trap, and gate or ball valve on condensate-return connection of unit heater. Steam specialties are specified in other sections.
- H. Ground equipment according to Section "Grounding and Bonding for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including connections. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

- C. Remove and replace malfunctioning units and retest as specified above.

3.5 ADJUSTING

- A. Adjust initial temperature set points.
- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain cabinet unit heaters. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 238239