SECTION 260548 - VIBRATION AND SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes:

1. Isolation pads.
2. Spring isolators.
3. Restrained spring isolators.
4. Channel support systems.
5. Restraint cables.
6. Hanger rod stiffeners.
7. Anchorage bushings and washers.

1.2 PERFORMANCE REQUIREMENTS

A. Seismic-Restraint Loading: As per local codes

1. Site Class as Defined in the IBC: As per local codes.
2. Assigned Seismic Use Group or Building Category as Defined in the IBC: As per local codes.

1.3 SUBMITTALS

A. Product Data: For the following:

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.

B. Delegated-Design Submittal: For seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, seismic forces required to select vibration isolators and seismic restraints.

   a. Coordinate design calculations with wind-load calculations required for equipment mounted outdoors. Comply with requirements in other Division 26 Sections for equipment mounted outdoors.
2. Indicate materials and dimensions and identify hardware, including attachment and anchorage devices.
3. Field-fabricated supports.
4. Seismic-Restraint Details:
   a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
   b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events.

   C. Welding certificates.
   D. Field quality-control test reports.

1.4 QUALITY ASSURANCE
   A. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
   B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
   C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.
   D. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS
   A. Manufacturers: Subject to compliance with requirements, provide the following or approved equal:
      1. Ace Mountings Co., Inc.
      2. Amber/Booth Company, Inc.
      4. Isolation Technology, Inc.
      7. Vibration Eliminator Co., Inc.
8. Vibration Isolation.

B. Pads  Arrange in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.

1. Resilient Material: Oil- and water-resistant neoprene.

C. Spring Isolators  Freestanding, laterally stable, open-spring isolators.

1. Outside Spring Diameter:  Not less than 80 percent of the compressed height of the spring at rated load.
2. Minimum Additional Travel:  50 percent of the required deflection at rated load.
3. Lateral Stiffness:  More than 80 percent of rated vertical stiffness.
4. Overload Capacity:  Support 200 percent of rated load, fully compressed, without deformation or failure.
5. Baseplates:  Factory drilled for bolting to structure and bonded to 1/4-inch- (6-mm-) thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig (3447 kPa).
6. Top Plate and Adjustment Bolt:  Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

D. Restrained Spring Isolators  Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.

1. Housing:  Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch- (6-mm-) thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
2. Restraint:  Seismic or limit-stop as required for equipment and authorities having jurisdiction.
3. Outside Spring Diameter:  Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel:  50 percent of the required deflection at rated load.
5. Lateral Stiffness:  More than 80 percent of rated vertical stiffness.
6. Overload Capacity:  Support 200 percent of rated load, fully compressed, without deformation or failure.

2.2 SEISMIC-RESTRAINT DEVICES

A. Manufacturers:  Subject to compliance with requirements, provide the following or approved equal:
1. Cooper B-Line, Inc.; a division of Cooper Industries.
2. Hilti Inc.
3. Unistrut; Tyco International, Ltd.
B. General Requirements for Restraint Components: Rated strengths, features, and application requirements shall be as defined in reports by an agency acceptable to authorities having jurisdiction.

   1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.

C. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.

D. Restraint Cables: ASTM A 603 galvanized-steel cables with end connections made of steel assemblies with thimbles, brackets, swivels, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.

E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections hanger rod. Do not weld stiffeners to rods.

F. Bushings for Floor-Mounted Equipment Anchor: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchors and studs.

G. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices.

H. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

PART 3 - EXECUTION

3.1 APPLICATIONS

A. Multiple Raceways or Cables: Secure raceways and cables to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.

B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.

C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.2 SEISMIC-RESTRAINT DEVICE INSTALLATION

A. Equipment and Hanger Restraints:
1. Install restrained isolators on electrical equipment.
2. Install resilient, bolt-isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).
3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.

B. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.

C. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

D. Drilled-in Anchors:
   1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
   2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
   3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
   4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
   5. Set anchors to manufacturer's recommended torque, using a torque wrench.
   6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.3 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

A. Install flexible connections in runs of raceways, cables, wireways, cable trays, and busways where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where they terminate with connection to equipment that is anchored to a different structural element from the one supporting them as they approach equipment.

3.4 FIELD QUALITY CONTROL

A. Tests and Inspections:
   2. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
   3. Test to 90 percent of rated proof load of device.
   4. Measure isolator restraint clearance.
5. Measure isolator deflection.
6. Verify snubber minimum clearances.
7. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.

B. Remove and replace malfunctioning units and retest as specified above.

C. Prepare test and inspection reports.

3.5 ADJUSTING

A. Adjust isolators after isolated equipment is at operating weight.
B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Adjust active height of spring isolators.
D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION 260548